



1 PREPARE 2 TREAT 3 MAINTAIN

INVISIBLE OIL PRIMER & OIL



'Soft feel' surface

Gives the wood a beautiful, breathable 'soft feel' surface.



Neutral look

Gives the wood a modern and newly-sanded, untreated look.



Indoor climate labelled

Ensures a good working environment during application. Does not harm indoor air quality. Water based.

PRODUCT DESCRIPTION

Invisible Oil Primer is a water-based wood primer with excellent adhesion, that gives wood a matt, untreated appearance when combined with WOCA Invisible Oil.

Invisible Oil is a water-based single-component low-odour floor oil that is made from the very best quality ingredients. This means extremely tough protection and gives the wood a matt, untreated appearance when

used together with WOCA Invisible Oil Primer. The oil is particularly well-suited for machine polishing of light wood varieties, both untreated and newly-sanded.

APPLICATION AREA

The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required.

Product information - Primer
Coverage: 8-12 m²/L
Packaging: 1 L and 2.5 L
Available in Neutral

Product information - Oil
Coverage: 30-40 m²/L
Packaging: 1 L and 2.5 L
Available in Neutral





WORK DESCRIPTION

Preparation

The wood must be newly-sanded, with grit 100-150 for the final sanding. Vacuum thoroughly. Wash the floor with WOCA Intensive Wood Cleaner and leave the floor to dry for at least 8 hours before application of the primer.

Thoroughly shake the container of primer, both before and during use. Containers with different batchnumbers should be mixed to avoid colour mismatch. Do the same with the oil before use.

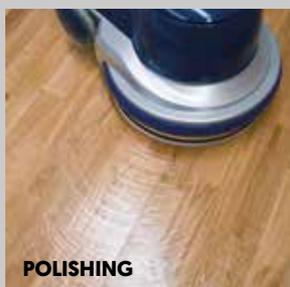
It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time.

Please note

Do not expose the floor to water or other liquids for the first 7 days, while the oil is hardening. After 7 days, we recommend that the surface is treated with WOCA Invisible Oil Care to improve the floor's resistance to stains and wear.

Maintenance and cleaning

For optimal cleaning, we recommend WOCA Natural Soap White, which cares for and maintains the surface.



The surface can be used with caution the following day and is fully hardened after 7 days under normal indoor conditions.

INSTRUCTIONS - PRIMING

- 1 Apply the primer using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m² at a time. Leave the primer to soak in for up to 5 minutes.
- 2 Rub the primer into the wood until the floor appears saturated. Use a buffing machine with a beige or bordeaux pad. Regularly change the buffing pad to prevent the primer from lumping.
- 3 Remove excess primer with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. Leave the floor to dry for 3-4 hours.
- 4 Sand the dry surface using a bordeaux pad or a lacquer sanding pad and vacuum thoroughly.

INSTRUCTIONS - OILING

- 1 Apply Invisible Oil using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m² at a time. Leave the oil to soak in for up to 5 minutes.
- 2 Rub the oil into the wood until the floor appears saturated. Use a buffing machine with a beige or bordeaux pad. Regularly change the buffing pad to prevent the oil from lumping.
- 3 Remove excess oil with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet.