

# Bona Nordic Tone

## Technical data sheet

**Bona Nordic Tone** is a pre-treatment to Bona Craft Oil for an intensively white floor. It inhibits wood yellowing and can be used on both softwood and hardwood. The colour of Bona Nordic Tone can be changed or further intensified by adding up to 5% Bona MixColour.

- Rapid drying and easy to apply
- Whiteness can be controlled by number of applications
- Waterborne and completely odourless

### Technical data

Product base:	Slightly alkaline solution, pigmentation
Dilution:	Do not dilute
Drying time:	- Between applications: 1-2 hours* - Before oiling: 5-10 hours* <i>*under normal indoor conditions, 20 °C/60% R.H. Ensure proper ventilation.</i>
Application tools:	Oil application sleeve or wide floor brush
Consumption:	approx. 8-10 m <sup>2</sup> /litre depending on wood type
Safety:	Unclassified
Fire risk:	No
Cleaning:	Clean tools with water and soap. Dried material can be scrubbed off with water and soap.
Shelf life:	3 years, from the date of production, in unopened original container
Storage/transport:	The temperature must not fall below +5°C or exceed +25°C during storage and transport.
Disposal:	Wastes and emptied containers should be handled in accordance with local regulations.
Sizes:	3 x 5 litres

Surface must be well sanded, dry and free from sanding dust, oil, wax and other contamination. Empty half of the can into a clean, plastic bucket. Shake the can vigorously and pour the remaining content into the bucket. Stir thoroughly before use and occasionally during use. If using several containers of Bona Nordic Tone then all material should be mixed into one container to ensure consistent results. Optimal application conditions are between 20-25°C and 30-60% relative air humidity.

**Minimum temperature for use is 16°C.**

**Important!** Tropical or chemically treated wood can trigger unforeseen reactions or bleed wood extracts. Always test on a small area to ensure compatibility and desired results before use.

### Treatment schedule

Application on untreated wood

#### Alternative 1

1x Bona Nordic Tone  
1x Bona Craft Oil Neutral or Coloured  
1x Bona Hard Wax Oil

#### Alternative 2

1x Bona Nordic Tone  
1x Bona Craft Oil

When combining Bona Nordic Tone with coloured oils, we recommend sealing the surface with one layer of Bona Hard Wax Oil as in alternative 1, as a way to simplify maintenance and prevent colour from wearing off. In high traffic areas consider ending with two layers of hardwax oil for increased protection against wear.

Finishing



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Finishing



### Application

1. Using an oil application sleeve or a fine, wide floor brush, apply one even layer of Bona Nordic Tone in the direction of the wood (8-10 m<sup>2</sup>/litre (120-100 g/m<sup>2</sup>). Overlap wet-on-wet.
2. If more intensity is desired or if the first application is uneven, then it is possible to apply a second layer after 1-2 hours.
3. Allow the final application to dry for 5-10 hours
4. Gently sand the surface with a Bona Scrad Pad attached under a buffing machine (low rpm). Move the machine quickly and systematically.
5. Vacuum to remove dust.
6. Apply Bona Craft Oil in the preferred colour. Apply using a Bona WoolPad.
7. Remove surplus oil with cotton cloths and allow surface to dry overnight, min 12 hours.
8. If a coloured oil has been used then we advise to apply an additional layer of Bona Hard Wax Oil to protect the effect colouring. Apply thinly using a roller.

### Maintenance

Bona Nordic Tone should never be used as the final treatment.

### Important notes

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. If in doubt make a preliminary test or contact Bona's technical service. User is required to read and understand all information contained on package labels and safety data sheets before using this product.

**Bona**<sup>®</sup>